Legend™ LD-3525 Crosslinker

OVERVIEW
Legend™ LD-3525 crosslinker is a hydrocarbon-based slurry that is used as the crosslinker/buffer component in Legend G series fluids.

APPLICATIONS
LD-3525 crosslinker helps adjust the pH of fluids to the correct value. The concentration of LD-3525 crosslinker varies with fluid temperature and with the clay-control additive used in the base fluid. In general, the LD-3525 crosslinker concentration must be lowered with increasing salt concentrations.

Product Specifications

<table>
<thead>
<tr>
<th>Form</th>
<th>Brown liquid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>1.396</td>
</tr>
<tr>
<td>Bulk Density</td>
<td>11.63 lb/gal</td>
</tr>
<tr>
<td>Flash Point</td>
<td>146°F (63°C)</td>
</tr>
</tbody>
</table>

COMPATIBILITIES
LD-3525 crosslinker is incompatible with strong oxidizers.

FEATURES/BENEFITS
- Crosslink time can be adjusted
- An instant crosslinker, such as LD-3125, LD-3425, or LD-3225 can be used in conjunction with LD-3525 crosslinker
- The concentration of LD-3525 crosslinker does not vary with gel concentration
STIMULATION FLUIDS

Legend™ Stimulation Fluid Packages

For more information, contact your local Halliburton representative or visit us on the web at www.halliburton.com/multichem

Sales of Halliburton products and services will be in accord solely with the terms and conditions contained in the contract between Halliburton and the customer that is applicable to the sale.