Legend™ LD-3425 Crosslinker

OVERVIEW
Legend™ LD-3425 crosslinker is a concentrated solution of borate crosslinking agent along with an incorporated pH component to provide instant crosslinking of guar-based polymer. It is the primary crosslinking agent in the Legend G3000 fracturing fluid.

APPLICATIONS
LD-3425 crosslinker can be used with borate fracturing fluids at bottomhole static temperatures (BHSTs) up to 150°F (65.6°C). The crosslinker concentration is dependent on the bottomhole static temperature and gel loading of the fracturing fluid.

Product Specifications

<table>
<thead>
<tr>
<th>Form</th>
<th>Light-grey liquid</th>
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</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>1.185</td>
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<tr>
<td>Density</td>
<td>9.88 lb/gal</td>
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<tr>
<td>Pour Point</td>
<td>&lt; -20°F (&lt; 7°C)</td>
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</tbody>
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FEATURES/BENEFITS
» Water-based suspension of a borate mineral
» Can be used with borate fracturing fluids at BHSTs up to 150°F (65.6°C)
» Suspension properties have been enhanced resulting in improved settling problems sometimes associated with other crosslinkers
» Self-buffering crosslinking agent
» Can be diluted with water
For more information, contact your local Halliburton representative or visit us on the web at www.halliburton.com/multichem.